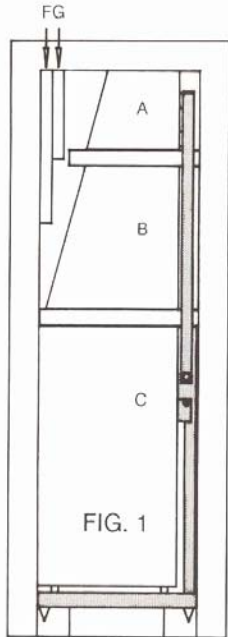


naim audio
owners manual

Assembly Instructions

SEPARATE BOX LOUDSPEAKER - NA SBL 1

INTEGRATED BOX LOUDSPEAKER - NA IBL 6



SBL ASSEMBLY INSTRUCTIONS

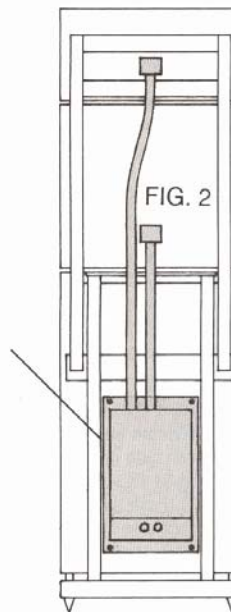
1. Lay box on its side so that the flap printed with 'OPEN HERE' opens upwards.
2. Open flaps, then slide loudspeaker and internal packing out of the carton, pulling on the metal bar which is visible between the packing.
3. Remove Polyethylene packing from top side.
4. Remove cardboard insert containing Foam Grilles (FG) and place to one side - (See fig 1)
5. Tilt cabinet A backwards. This releases cabinet C. Carefully lift and pull cabinet C out of polyethylene packing. BEWARE! There are sharp spikes at both ends of cabinet C.
6. Position cabinet C upright on floor - standing on spikes. Remove packing piece at rear of cabinet.
7. Remove packing in front of cabinets A & B. Lift the cabinets out of packing and place on floor ready for assembly.
8. Remove packing from frame on cabinet A .

PAGE 1

9. For use in passive mode, carefully remove passive crossover from its packaging and fit to back of cabinet C with the 4 screws provided (See fig 2).

PASSIVE CROSSOVER

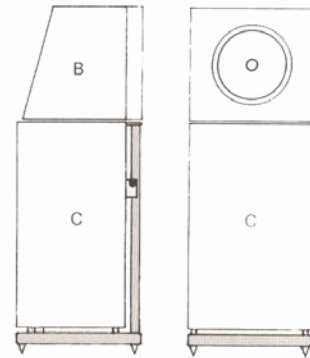
10. Place cabinet C in desired position with its back against a wall (within 100mm of the wall).
11. Adjust floor spikes until cabinet C is stable and upright. Do not adjust the spikes so that they protrude from the stand further than necessary.
12. Tighten lock nuts on floor spikes, VERY TIGHT. Check again that cabinet C does not rock.



PAGE 2

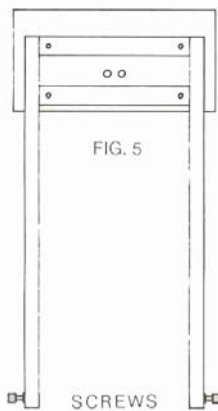
ASSEMBLY OF CABINET B ONTO CABINET C

13. Carefully lower cabinet B onto the 4 spikes on the stand at the top of cabinet C, so that both side panels and back panels of cabinet are lined up. (See fig 3). Apply slight pressure on top of cabinet B to ensure that all 4 spikes are in good contact with cabinet B and also that cabinet B is stable and does not rock on the stand. This will make small dimples in the aluminium pads on the underside of cabinet B, and will make it easier to position cabinet B when you have applied the silicone sealant. Remove cabinet B.
14. Assemble silicone sealant applicator supplied with speaker system. Then apply CONTINUOUS and EVEN BEAD of silicone sealant around the middle of the rubber gasket on top of cabinet C. (BEAD = 5mm width. See fig 4). The sealant must not run over the edge of the gasket onto the top face of the cabinet.
15. IMMEDIATELY after application of sealant, carefully lower cabinet B onto the 4 spikes on the stand at the top of cabinet C, so that the spikes locate into the dimples in the bottom of cabinet B. Make sure that both side panels and back panels of cabinet are lined up. (See fig 3). DO NOT DELAY. If you do delay more than 30 seconds in 30°C room temperature, or 2 minutes in 15°C remove the sealant with a scraper if it is still wet or wait until it is hard and peel off.

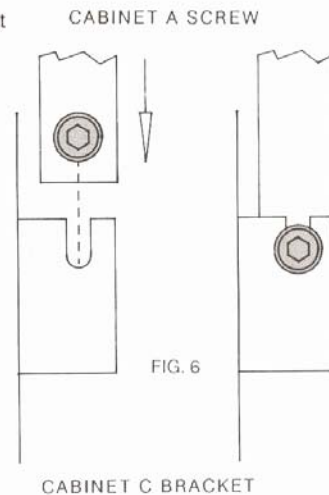


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16. Apply slight pressure on top of cabinet B to ensure that all 4 spikes are in good contact with cabinet B and also that cabinet B is stable and does not rock on the stand.
17. Loosen the 2 screws at the end of cabinet A frame (See fig 5).
18. Place cabinet assembly jig provided on top of cabinet B, with dotted line along the front edge of cabinet.
19. Lower cabinet A so that screws engage with cabinet C brackets. Ensure that each washer is on the outside of bracket. (See fig 6).



20. Ensure that both side panels and back panels of cabinets A, B and C are lined up (See fig 3). Then tighten screws with Hex Wrench provided, VERY TIGHT.



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21. Remove Cabinet Assembly Jig.
22. Remove protective tape from High Frequency Unit on front panel of cabinet A.
23. Remove Foam Grilles from cardboard covers. Fit Foam Grilles on the front of cabinet A and B by pressing round the edges.

ELECTRICAL CONNECTIONS - Passive Mode - Push the 2 plugs on the end of the passive crossover connection leads into the sockets on the back of cabinet A and cabinet B. The 2 sockets on the passive crossover box can now be used to connect the loudspeaker to the amplifier.

Repeat operation for second speaker.

PRECAUTION - UNDER NO CIRCUMSTANCES SHOULD THE SBL SPEAKER SYSTEM BE TRANSPORTED WHILST ASSEMBLED (except by hand around the house). DAMAGE WILL RESULT TO THE ALUMINIUM PADS ON THE UNDERSIDE OF CABINET B AND PERFORMANCE WILL BE SEVERELY IMPAIRED.

NOTE: The performance of the SBL Loudspeaker can be expected to improve with use as the moving parts of the drive units 'run in'. The SBL is designed to be used with its foam grilles in place, both frequency and phase response will be adversely affected when used without them.

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